

Receiving Report

Date: 13-02-01

Batch No: 124491

Supplier: marmen

Dart P/O: 18971

Packing Slip: Yes ✓ No
 Invoice: Yes No
 Receipt: Cash Cr ✓

Release Note Attached: Yes ✓ No N/A
 Waybill Attached: Yes ✓ No
 Shipment Complete: Yes ✓ No N/A
 QC6 Inspection 8/3/2's N/A ✓
 Work Order N/A

Discrepancies

| Part Number | Description | Quantity Ordered | Quantity Received | Quantity Returned | Quantity Short | Comments |
|-------------|-------------|------------------|-------------------|-------------------|----------------|----------|
| | | | | | | |
| | | | | | | |
| | | | | | | |

Initials of receiver (if shipment OK) Level 12

SP

Production/Admin: 13-02-01

Date

Received/Costing

Initial

SP

Location

Purchase Order Receipt Listing

Friday, February 01, 2013 10:12:41 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO18971 Receipt Dates from 2/1/2013 to 2/1/2013 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

| Purchase Order ID/ Curr Type | Line Nbr/ Insp Req | Project ID | Reference/ Description/ Cert Std | PO U/M/ Stock U/M | Required Qty | Recv Date/ Recv Emp | Recv Qty (PO U/M) | Cost Per Unit/ Recv Value | Inspected Qty/ Rejected Qty (PO U/M) | MRB Qty/ MRB Reject Qty | Book Amt |
|---|-----------------------|------------|--|----------------------|--------------|------------------------|----------------------|------------------------------|--|----------------------------|----------|
| Vendor ID/Vendor Name VC-MAR001 Marmon/Keystone Canada Ltd. | | | | | | | | | | | |
| PO18971 | 1 | | M6061T6T0.375W.0 f 35 | | 2/1/2013 | 2/1/2013 | 108.0000 | \$1.51 | 0.0000 | 0 | \$162.83 |
| CAD | No | | 6061-T6 RD Tube .375 x .035W 124491 | f | 108.0000 | DES102 | | \$162.83 | 0.0000 | 0 | |
| | 2 | | M304TR0.375W.035 f 304 TUBING .375 x f .035W 124491 | f | 2/1/2013 | 2/1/2013 | 40.0000 | \$0.85 \$34.17 | 0.0000 0.0000 | 0 0 | \$34.17 |
| | 3 | | M304TR1.250W.125 f 304 RD Tube 1.250 x f .125W 124491 | f | 2/1/2013 | 2/1/2013 | 40.0000 | \$9.00 \$359.83 | 0.0000 0.0000 | 0 0 | \$359.83 |

Total Received Quantity:
Total Qty to Inspect (PO U/M):
Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:

188.0000
0.0000
0.0000
\$556.82
0.0000



Marmon/Keystone Canada Inc.

ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville QU CAN J4B 5X9
TEL. 514/527-9153
FAX. 450/641-4357

PACKING SLIP

PAGE...: 1
Order : 1128110
Date...: 01/30/2013

SOLD TO:

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON CAN K6A 1K7

HAWKESBURY ON CAN K6A 1K7

| SHIP VIA | | F.O.B. | | SALESPERSON | | YOUR ORDER NO. | |
|----------------------|--|---------------|------------------|--------------|--|----------------|--|
| TST OVERLAND #222212 | | BOUCHERVILLE | | C. Gee | | PO18971 | |
| Ordered | Description | Number Pieces | Quantity Shipped | Back Ordered | | | |
| | Fax all papers to Linda Lacelle 613-632-1053 | | | | | | |
| | | | | | | | |
| 01 | 108 /FT | | | | | | |
| | ALUMINUM SMLS TUBE | | | | | | |
| | ATS .375 .035 D6061 | | | | | | |
| | Tariff Number: 7608.20.00.00 | | | | | | |
| | Cust. part#.: M6061T6T0.375W.035 | | | | | | |
| | HT#.....: F00132405 | 9 | 108/FT | | | | |
| | Total... | 9 | 108/FT | | | | |
| 02 | 40 /FT | | | | | | |
| | STAINLESS STEEL SEAMLESS TUBE | | | | | | |
| | SMLS TUBE 304L 3/8 X .035 A213 | | | | | | |
| | STS .375 .035 304L | | | | | | |
| | Tariff Number: 7304.41.19.90 | | | | | | |
| | Cust. part#.: M304TR0.375W.035 | | | | | | |
| | HT#.....: YT13903 | 2 | 40/FT | | | | |
| | Total... | 2 | 40/FT | | | | |
| 03 | 40 /FT | | | | | | |
| | STAINLESS STEEL SEAMLESS TUBE | | | | | | |
| | SMLS TUBE 316L 1-1/4 X.120 A213 | | | | | | |
| | STS 1.250 .120 316L | | | | | | |
| | Tariff Number: 7304.41.99.90 | | | | | | |
| | Cust. part#.: M304TR1.250W.125 | | | | | | |
| | HT#.....: YT21075 | 2 | 40/FT | | | | |
| | Total... | 2 | 40/FT | | | | |
| 601302-01 | | | | | | | |

60130201

No. of Bdl/Pieces 1 / 0

Total Weight.....: 69

Customers.: _____



A Marmon Distribution Services/Berkshire Hathaway Company

KAISER **ALUMINUM** **FABRICATED PRODUCTS**

KAISER ALUMINUM
 FABRICATED PRODUCTS, LLC
 6573 W. WILLIS ROAD
 CHANDLER, AZ 85226

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

| | | | | | |
|--|---------------------------|---|--|--|----------------------|
| CUSTOMER PO NUMBER: 65-19070-2 | | CUSTOMER PART NUMBER: AT/375.035/734 | | PRODUCT DESCRIPTION: Seamless Tube/Pipe | |
| KAISER ORDER NUMBER: 211857 | LINE ITEM: 002 | SHIP DATE: 11/05/2012 | KAISER LOT NUMBER: F00132405 | ALLOY: 6061 | TEMPER: T6 |
| WEIGHT SHIPPED: 692.000 LB | QUANTITY: 1306.000 PCS | B/L NUMBER: 212468 | DIA/DAF/THKNS: | WIDTH: | LENGTH: 12.000 FT |
| SHIP TO: MARMON KEYSTONE CORP 265 APOLLO DRIVE LINO LAKES, MN 55014 USA | | | SOLD TO: MARMON/KEYSTONE CORP 1000 REMINGTON BLVD. SUITE 305 BOLINGBROOK, IL 60440 USA | | |

Actual Physical Properties

| REFERENCE | DASH# | SAMPLE# | UTS (KSI) | YTS (KSI) | ELONG% | HARDNESS | CON%IACS | BEND |
|-----------|-------|---------|-----------|-----------|--------|----------|----------|------|
| F00132405 | 0001 | 1 | 45.8 | 42.6 | 13.5 | N/A | N/A | N/A |
| F00132405 | 0002 | 1 | 46.1 | 42.5 | 12.0 | N/A | N/A | N/A |

Chemical Composition (wt%), Aluminum Remainder

| LIMITS | Si | Fe | Cu | Mn | Mg | Cr | Zn | Ti | Pb | Bi | Zr | Ea | Tot |
|---------|------|------|------|------|------|------|------|------|-----|-----|-----|------|------|
| Maximum | 0.80 | 0.70 | 0.40 | 0.15 | 1.20 | 0.35 | 0.25 | 0.15 | NA | NA | NA | 0.05 | 0.15 |
| Minimum | 0.40 | 0.00 | 0.15 | 0.00 | 0.80 | 0.04 | 0.00 | 0.00 | NA | NA | NA | 0.00 | 0.00 |
| D70819 | .62 | .31 | .24 | .05 | .96 | .09 | .05 | .02 | .00 | .00 | .00 | .01 | .02 |

Applicable Requirements:

Description: MADE IN USA
 OD: 0.375"; Wall: 0.035"; Round
 AMS-4082P ASTM-B210-04 WW-T-700/6F
 WE TAKE EXCEPTION TO PARA. 5.2.1. Per AMS-4082P, WAS NOT OILED.
 COMPLIES TO DIN EN 10204 JAN 2005
 COMPLIES TO DFAR 252.225-7001 and DFAR 252.225-7014
 No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA MELTED IN USA

8/3/15

Plant Serial: 00014243
 Kaiser Order Number: 211857
 Line Item: 002

KAISER ALUMINUM

FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
6573 W. WILLIS ROAD
CHANDLER, AZ 85226

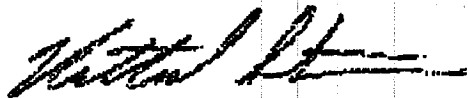
CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ('Kaiser') hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms & conditions of sale. Test reports are on file subject to examination.

Nathaniel Stevens, Quality Manager





CRYSTAL-PALACE

SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

MILL TEST CERTIFICATE

ISO9001:2008 ; PED Material CERTIFICATE (No.: QAC0021058/A)

DATE OF ISSUE: 2012/6/12

CUSTOMER: MARMON/KEYSTONE CANADA INC.

CERTIFICATE NO.: 2012-2-12-B-3

P.O.NO.: BN2829

ORDER NO.: 2012-02-012-B

COMMODITY: STAINLESS STEEL SEAMLESS TUBING

GRADE: ASTM A213-10a TP304/TP304L

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END / OD POLISHED 400 GRIT..

HEAT NO.: XT13903

CHEMICAL CONTENTS (WT%)

| | | | | | | | |
|-----------------|---------|--------|---------|---------|--------|----------|-----------|
| ELEMENTS | C | Mn | P | S | Si | Ni | Cr |
| SPECIFICATION | ≤ 0.035 | ≤ 2.00 | ≤ 0.045 | ≤ 0.030 | ≤ 1.00 | 8.0~13.0 | 18.0~20.0 |
| RESULTS (LADLE) | 0.026 | 0.71 | 0.039 | 0.004 | 0.49 | 8.06 | 18.20 |

PHYSICAL PROPERTIES

| Dimensions | | Bundle No. | Pieces | Weight (kg) | 0.2%YS (Mpa) | TS (Mpa) | EL (%) | FLARING TEST | FLATTENING TEST | HARDNESS HRB | EDDY CURRENT TEST TO E426 (100%) |
|------------|------------|------------|--------|-------------|--------------|----------|--------|--------------|-----------------|--------------|----------------------------------|
| O.D (inch) | W.T (inch) | | | | | | | | | | |
| 0.375 | 0.035 | 20 | 1000 | 1166 | 315 | 680 | 62.0 | OK | OK | 75 | OK (DRILLED HOLE) |
| 0.375 | 0.065 | 20 | 100 | 197 | 320 | 690 | 56.5 | OK | OK | 76 | OK (DRILLED HOLE) |

REMARKS:

AS PER ASTM A213-10a / ASME SA213-10
WALL THICKNESS TOLERANCE AS PER ASTM A269-10
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min
NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO: YK-12-06-30

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.
SHANGHAI CRYSTAL PALACE PIPE CO., LTD

Manager of Quality Assurance Department

JUL 20 2012

QC REVIEWED

TC



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

CRYSTAL-PALACE

MILL TEST CERTIFICATE

ISO9001:2008 ; PED Material CERTIFICATE (No.: QAC0021058/A) DATE OF ISSUE: 2012/6/12

| | | | | | | | | | |
|---|---------|--------|---------|---------|------------------------------------|----------|-----------|--|--|
| CUSTOMER: MARMON/KEYSTONE CANADA INC. | | | | | CERTIFICATE NO.: 2012-2-12-A-2 | | | | |
| P.O.NO.: MN2828 | | | | | ORDER NO.: 2012-02-012-A | | | | |
| COMMODITY: STAINLESS STEEL SEAMLESS TUBING | | | | | GRADE : ASTM A213-10a TP304/TP304L | | | | |
| CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END/ OD POLISHED 400 GRIT.. | | | | | HEAT NO.: YT13903 | | | | |
| CHEMICAL CONTENTS (WT%) | | | | | | | | | |
| ELEMENTS | C | Mn | P | S | Si | Ni | Cr | | |
| SPECIFICATION | ≤ 0.035 | ≤ 2.00 | ≤ 0.045 | ≤ 0.030 | ≤ 1.00 | 8.0~13.0 | 18.0~20.0 | | |
| RESULTS (LADLE) | 0.026 | 0.71 | 0.039 | 0.004 | 0.49 | 8.06 | 18.20 | | |

PHYSICAL PROPERTIES

| Dimensions | | | Bundle No. | Pieces | Weight (kg) | 0.2%YS | | | EL (%) | FLARING TEST | FLATTENING TEST | HARDNESS HRB | EDDY CURRENT TEST TO E426 (100%) |
|------------|------------|---------------|------------|--------|-------------|-------------|-------------|------------|--------|--------------|-----------------|--------------|----------------------------------|
| O.D (inch) | W.T (inch) | Length (feet) | | | | (Mpa) ≥ 205 | (Mpa) ≥ 515 | (Mpa) ≥ 35 | | | | | |
| 0.375 | 0.035 | 20 | P12-5-19 | 500 | 583 | 315 | 680 | 62.0 | OK | OK | OK | 75 | OK (DRILLED HOLE) |
| 0.375 | 0.065 | 20 | P12-5-22 | 250 | 494 | 320 | 690 | 56.5 | OK | OK | OK | 76 | OK (DRILLED HOLE) |

REMARKS:

AS PER ASTM A213-10a/ASME SA213-10
WALL THICKNESS TOLERANCE AS PER ASTM A269-10
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min
NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO: YK-12-06-30

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.
SHANGHAI CRYSTAL PALACE PIPE CO., LTD

Dingweifeng
MANAGER OF QUALITY ASSURANCE DEPARTMENT

A.C. Reviewed
SK0716112



SHANGHAI CRYSTAL PALACE PIPE CO., LTD

LAO GANG, PUDONG NEW AREA DISTRICT, SHANGHAI, CHINA

CRYSTAL-PALACE

MILL TEST CERTIFICATE

ISO9001:2008 ; PED Material CERTIFICATE (No.: QAC0021058/A) DATE OF ISSUE: 2012/10/2

CUSTOMER: MARMON/KEYSTONE CANADA INC. CERTIFICATE NO.: 2012-7-10-D-12

P.O.NO.: BN3142 ORDER NO.: 2012-07-010-D

COMMODITY: STAINLESS STEEL SEAMLESS TUBING GRADE: ASTM A213-10a (TP316/TP316L)

CONDITION: COLD FINISH / SOLUTION TREATED / PICKLED / PLAIN END/ OD POLISHED 400 GRIT HEAT NO. QT21075

CHEMICAL CONTENTS (WT%)

| ELEMENTS | C | Mn | P | S | Si | Ni | Cr | Mo |
|-------------------|---------|--------|---------|---------|--------|-----------|-----------|-----------|
| SPECIFICATION | ≤ 0.035 | ≤ 2.00 | ≤ 0.040 | ≤ 0.030 | ≤ 0.75 | 10.0~14.0 | 16.0~18.0 | 2.00~3.00 |
| RESULTS (LADLE) | 0.022 | 0.76 | 0.039 | 0.005 | 0.39 | 11.06 | 16.56 | 2.06 |

PHYSICAL PROPERTIES

| Dimensions | | | Bundle No. | Pieces | Weight (kg) | 0.2%YS | T S | EL | FLARING TEST | FLATTENING TEST | HARDNESS HRB | EDDY CURRENT TEST TO E426 (100%) |
|------------|------------|---------------|------------|--------|-------------|------------|------------|---------|--------------|-----------------|--------------|----------------------------------|
| O.D (inch) | W.T (inch) | Length (feet) | | | | (Mpa) ≥205 | (Mpa) ≥515 | (%) ≥35 | | | | |
| 1.250 | 0.120 | 20 | 12-7-266 | 25 | 334 | 270 | 570 | 66.0 | OK | OK | 71 | OK (DRILLED HOLE) |

REMARKS:

AS PER ASTM A213-10a/ASME SA213-10
WALL THICKNESS TOLERANCE AS PER ASTM A269-10
IN COMPLIANCE TO NACE MR0175-2003
IC TEST TO ASTM A262 PRACTICE E
SOLUTION HEAT TREATMENT: 1050°C X 1.5m/min
NO WELD REPAIR WAS PERFORMED
FREE FROM MERCURY CONTAMINATION
COUNTRY OF ORIGIN: CHINA
MILL TEST CERTIFICATE TO EN 10204/3.1
INVOICE NO: YK-12-09-73

1. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND THE TEST RESULTS ARE IN COMPLIANCE WITH THE TERMS OF THE PURCHASE ORDER OR CONTRACT
2. THE CERTIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE COMPANY.
SHANGHAI CRYSTAL PALACE PIPE CO., LTD

Manager of Quality Assurance Department

NOV 2 2012

TC



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18971

Purchase Order Date 1/28/13

PO Print Date 1/29/13

Page Number 1 of 2

Order From :

VC-MAR001

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
01/30/13

| Line Nbr | Reference Revision ID Vendor Part Number | Description/ Mfg ID | Req Date/ Taxable | Req Qty/ Unit of Measure | Ship Method | Unit Price | Extended Price |
|----------|--|--------------------------------|---|-----------------------------|-------------|------------|-------------------|
| 1 | M6061T6T0.375W.035 | 6061-T6 RD Tube .375 x.035W | 2/01/13 Yes | ✓ 108.00 f | TST ground | \$1.5000 | \$162.00 |
| | | Special Inst: | MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8 | | | | |
| 2 | M304TR0.375W.035 | 304 TUBING .375 x.035W | 2/01/13 Yes | ✓ 40.00 f | TST ground | \$0.8500 | \$34.00 |
| | | Special Inst: | MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING AS PER ASTM A213 OR ASME SA213 OR ASTM A269 | | | | |
| 3 | M304TR1.250W.125 | 304 RD Tube 1.250 x.125W | 2/01/13 Yes | ✓ 40.00 f | TST ground | \$8.9500 | \$358.00 |

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 2

Change Date: 1/29/13

SP 13-02-01



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO18971**

Purchase Order Date 1/28/13

PO Print Date 1/29/13

Page Number 2 of 2

Order From :

MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

VC-MAR001

Contact Name

Vendor Phone

800 361 8142

Vendor Fax

450 641 4357

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: AISI 304/316 SS SEAMLESS
ROUND TUBING
AS PER ASTM A213 OR ASME SA213 OR
ASTM A269

PO Total:

\$554.00

MATERIAL CERTIFICATION
REQD UPON DELIVERY

SP13-0201

Change Nbr: 2

Change Date: 1/29/13

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO